



**HotSpring**<sup>®</sup>

*Every day made better*<sup>®</sup>

LIMELIGHT<sup>®</sup> COLLECTION



A man and a woman are relaxing in a hot tub. The woman is leaning her head on the man's shoulder, and both are smiling. The hot tub is illuminated with blue lights, and the background shows a sunset over a body of water with palm trees.

# Feel your absolute best

*“This spa is so relaxing. Looks good and feels even better. Soothes my aching back and neck each night before bed. Have been sleeping better and my overall health and wellbeing are better!” — Limelight® Owner, New Jersey*

## Your best day every day

*Each morning we awake with the intention to get the very most out of the day. Once it's over we go to sleep, wake up the next day, and start all over again. Before you know it, days turn into weeks, months, and years. As life flies by, faster and faster with each passing day, we realize how important it is to cherish the moments that truly matter.*

***These are the moments that matter... Moments you'll never get enough of... Moments you'll create every day in your Hot Spring® spa.***

- *Feeling a deeper connection with your spouse.*
- *Enjoying real conversation with your teens.*
- *Delighting in the sound of your family – together, talking, laughing.*
- *Taking in the stars on a dark night or the glory of a sunrise and feeling a sense of gratitude.*
- *Finding a few peaceful minutes for yourself to regain perspective and appreciation of the life you've worked so hard to achieve.*

## Be Yourself

A Hot Spring® spa helps you feel better. Soothing massage from powerful jets loosens tight muscles and dissolves away stress and tension. This physical relief gives way to the mental and emotional benefits of soaking in hot water – so you can be your best self. Cradled in the warmth of your Limelight® Collection spa, you can reset and refocus, and ultimately enjoy a sense that all is right in your world.

## Be Together

When you feel your best, you are better able to connect with the people you care about most. For many, a wonderful but often unexpected benefit of spa use is the relaxed, undistracted communication they enjoy with their partner, children and friends. Unhurried and unplugged from technology, comfortable conversation flows easily and brings people closer together.

## Be Outside

We spend most of our time inside – in the workplace, at school, in the car. When we finally pause to take a deep breath of fresh air and stare up at the crisp blue sky or starry night, we remember how good it feels to be outside. With a Hot Spring spa in your backyard, you can start each day refreshed and renewed as you soak up the glowing morning light. Or wind down each evening under a dark and star-filled night sky. Enjoy the sights and sounds of nature as often as you like from your Hot Spring spa.

A man and a woman are shown from the chest up, sitting in a white hot tub. They are both smiling and looking at each other. The man is on the left, and the woman is on the right. The hot tub is filled with water, and there are some bubbles. The background is a lush green garden with a brick wall and some white flowers.

# Feel connected

*“Enjoy the soak and quality time with my spouse.  
Truly is a relationship builder.” — Limelight® Owner, Texas*

### ***The Hot Spring® family***

At Hot Spring, we build every spa like we're building it for family because we know it's a place where family memories are made. As a Hot Spring owner you will find that your hot tub becomes an integral part of your life – a place filled with meaningful conversation, laughter, and special moments shared with loved ones. We know this because we too are hot tubbers. We invite you to start enjoying the benefits of owning your very own Hot Spring spa.

### ***Your perfect hot tub moment***

We've spent years perfecting features that you may never see or even think about, so that owning and enjoying your Hot Spring spa is worry-free. You can relax and focus on what matters most because we design every detail—from the contour of a seat, the pressure of a jet, and even the placement of each light—with your perfect hot tub moment in mind.



### ***What will your story be?***

We love hearing stories from our owners about how their Hot Spring spa became a positive part of their life.

### ***"Can we go in the hot tub?"***

*Limelight Owner, New York*

*We absolutely love our hot tub! The kids come home from school every day and ask, "Can we go in the hot tub?" Many nights are spent as a family sharing stories about school and things going on in our lives. In the winter, we decorate the backyard with lots of Christmas lights creating the perfect winter wonderland scenery for a relaxing soak in the tub!*

***Read more stories from Hot Spring spa owners at [hotspring.com/stories](https://hotspring.com/stories)***



*Scan to read more stories  
from our family of  
Hot Spring owners.*

# Feel confident

## **Your hot tub connection**

As a Hot Spring® spa owner you become connected to a community of hot tubbers that spans the globe. But perhaps the most important connection is the one you'll have with your professional Hot Spring retailer.



*Typical hot tub delivery*

## **Do you have questions?**

- How often will I use my hot tub?
- How many seats do I need?
- Which jets are right for me?
- How do I keep the water clean?
- How much will it cost to operate and maintain my hot tub?
- Where should I put my hot tub?
- How do you install the electrical?

*Your local Hot Spring retailer has the answers and more!*

## **The best hot tub retailers**

Our experienced and reliable Hot Spring retailers make it easy for you to enjoy your Hot Spring spa. Knowledgeable, friendly and professionally trained sales consultants will help you select the perfect hot tub model to fit your lifestyle. And, installing a Hot Spring spa is easier than you might expect. Your retailer will be happy to walk you through the simple steps involved in site preparation, and answer any other questions you have along the way. When you choose a Hot Spring spa, you'll enjoy unparalleled service and support before, during, and long after the sale. Hot Spring retailers, sales consultants, and service experts are all important parts of The Absolute Best Hot Tub Ownership Experience®. And, with more than 600 locations in North America, a professional Hot Spring retailer is rarely far away.



*Hot Spring dealers regularly come together for training*



*Make this important connection today. Scan to find your local Hot Spring retailer.*



*"They were so accommodating and helpful. Even the installation guys were knowledgeable and friendly. I was encouraged to call with any questions whatsoever. I received several follow up phone calls to make sure everything was going well. I would recommend this place to anyone! Hands down!"*

*— Limelight® Owner, Ohio*

# Feel revitalized

## **Extraordinary jets**

Limelight® Collection spas include a variety of jets to relieve tension in your neck, shoulders, back, calves, and feet. Our powerful jets feature stainless steel trim and are carefully positioned to give you an incredible massage. Combined, these soothing jets provide full-body therapy leaving you feeling relaxed and revitalized.

## **Comfort that fits you**

Each seat in your spa is created for comfort. Unlike in-ground spas, Limelight Collection spa shells are formed to follow the body's natural contours, providing gentle support. This ergonomic seating design allows for ideal jet placement to target specific muscle groups. And multi-level seating means there is a comfortable seat for everyone.

## **A custom experience**

Your private spa can be personalized to create the massage that is just right for you – from powerful and invigorating to gentle and soothing. Our Comfort Control® system lets you dial in the ideal amount of air and water by simply turning the face of each jet – more for stronger performance, less for a softer touch. Our SmartJet® system lets you divert water to different combinations of jets by turning an easy-to-reach lever.


## **Exclusive innovation: Moto-Massage® DX jet**

The revolutionary Moto-Massage DX moving jets deliver an unparalleled hydromassage experience. Dual nozzles direct powerful streams of water that sweep up and down the entire length of your back. You'll feel tension dissolve as the stimulating, moving water soothes overworked muscles. *(Gleam model only)*



Scan to bring the  
Limelight Collection jet  
experience to life.





*“The adjustable hydromassage jets are wonderful. I love that I can change the larger and medium size jets from a steady stream of pressure to the rotating action.” — Limelight® Owner, Wisconsin*

# Feel refreshed

*“Most comfortable hot tub I have ever been in. I enjoy crystal clear water every day with very little maintenance. Top of the line tub. You can take that to the bank.” — Limelight® Owner, Pennsylvania*



### Clean, hot water

All Limelight® Collection spas feature the SilentFlo 5000® circulation pump, which works silently, continuously and efficiently, filtering your spa water 24 hours a day. There are no cycles to program. Plus, our top-loading filters are quick and easy to access for routine cleaning.

### Water care to fit your life

Taking care of your spa water should be easy. We offer a variety of options to fit your needs—including the ACE® salt water system, or traditional bottled water care. Your Hot Spring retailer can help you choose the system that is right for you.

The **ACE salt water system** has revolutionized the way hot tub owners care for their spas. This exclusive system makes maintaining spa water simple, enhances water quality and helps spa water last longer. *Turn the page for more information on the optional ACE salt water system.*

The **EverFresh® system** utilizes the optional FreshWater® III high-output ozone system which continuously injects millions of tiny, highly concentrated ozone bubbles into the water, neutralizing contaminants on contact. The EverFresh system combines the power of ozone with FreshWater<sub>Ag+</sub> silver ions and MPS non-chlorine oxidizer, for sparkling spa water with a minimal amount of chlorine.

Additional **FreshWater** bottled products are also available and designed specifically for your Hot Spring spa.



FreshWater<sub>Ag+</sub> silver ion cartridge



FreshWater III high-output ozone



FreshWater product collection

### Innovative solutions

Spa water is easier to maintain when you remove impurities using the Clean Screen® pre-filter and Vanishing Act® calcium remover. These one-of-a-kind solutions extend the life of the water and protect your components.



Clean Screen pre-filter and Vanishing Act calcium remover

# Feel peace of mind

*“Worth every penny and every day I waited for it. It is not a spa, it is an experience! I purchased the ACE salt water system with it and the water feels so silky soft, would definitely recommend this as well!” — Limelight® Owner, Nebraska*

## ACE<sup>®</sup> Salt Water Sanitizing System

### Save time & water

The ACE system automatically generates cleaners in the water based on your needs. This means less time spent measuring and dosing by hand. With proper care, you will add fewer products to the water, which helps spa water last much longer – up to 12 months\*. By extending the life of your spa water, you will drain and refill your spa less frequently, another way the ACE system saves you time and helps conserve water.

### Luxurious spa water

With the ACE system your spa water will be sparkling clean and silky soft. The cleaners are generated from salt and water, which means they are gentler than bottled chemicals that may contain harsh additives. Plus, the system breaks down contaminants completely, eliminating by-products that cause dry itchy skin, irritated red eyes and odor associated with traditional water care. We are confident you will find the quality of your spa water is remarkably better with the ACE system.

### Diamond technology

The ACE system uses a patented electrode that is formed from diamond crystals. This exclusive technology allows the ACE system to break down water molecules creating “active oxygen”—one of the world’s most effective cleaners. Active oxygen is the first way the ACE system cleans spa water. Then the active oxygen combines with a small amount of salt in the water to create the chlorine sanitizer and oxidizers needed to keep spa water clean.

### Water care made easy

Only Hot Spring offers an automated, low-maintenance water care solution like the ACE salt water system. The proprietary ACE system is an option for all Limelight<sup>®</sup> Collection spas.



Scan to learn more about the ACE salt water system.

\* Visit [HotSpring.com/save-water](http://HotSpring.com/save-water) for details.



ACE Ready

Only Hot Spring offers a low-maintenance water care solution like the ACE Salt Water System. Ask a Hot Spring representative about adding the ACE system to your spa.



# Feel rewarded



## Save energy, save money

Hot Spring leads the industry in the design, engineering, and manufacturing of energy-efficient hot tubs. Every Hot Spring spa is built with a number of energy-efficient features to provide you with extremely low operating costs. You can feel confident that your Hot Spring spa will deliver the very best value over time.



SilentFlo®

*The SilentFlo 5000 circulation pump continuously circulates spa water using less energy to operate than a 40-watt light bulb.*

- Limelight® Collection models feature innovative FiberCor® insulation, which fills the cabinet completely to a density that is 4 times greater than the ½ lb. foam used on most spas.
- We manufacture our spa covers to ensure a custom fit and tight seal to prevent heat loss. Each insulating cover features a dense foam core with a high R-value.
- The SilentFlo 5000® circulation pump continuously circulates spa water using less energy to operate than a 40-watt light bulb.
- Dedicated WaveMaster® jet pumps power your jets and are only activated when you need them.
- The SmartJet® system lets you direct water to the specific group of jets you choose which means less horsepower is required and less energy is consumed.
- We design our heaters to maximize the transfer of heat to the water for ultimate efficiency.
- Our patented pump shroud transfers exhaust heat from the equipment compartment to the water to minimize cooling and reduce energy consumption.
- All models feature dimmer-controlled LED lighting that uses less energy than standard light bulbs.

## Energy costs


Hot Spring spas are designed to operate efficiently and save you money. How much will it cost to operate a Limelight Collection spa? That depends on the model you own, the temperature you set, your frequency of use, the mean ambient temperature and the cost of electricity where you live.

## We set the standard

No matter where you live, you can be sure your Hot Spring spa is designed to keep operating costs low. Hot Spring has certified all models to the stringent California Energy Commission (CEC) standards, as well as to the national energy efficiency standard for portable spas, APSP 14.

Wondering what your monthly operating costs may be? Scan here to access our online energy calculator.



A woman with blonde hair is relaxing in a hot tub. She is wearing a blue swimsuit and has her eyes closed, appearing to be asleep or very relaxed. The hot tub is white and has a blue interior. The water is bubbling, and the woman is leaning back against a white cushion.

*"Our power went off for over 8 hours in minus 15 degree winter weather and our spa only lost a couple of degrees and we did not have any freezing problems."*

*— Limelight® Owner, Indiana*

# Feel at ease

*“I find the blue and green lit logo on the front of the tub, indicating whether everything is operating well, to be wonderful. This will be particularly appreciated during the winter.”—Limelight® Owner, New Jersey*



### ***Set it and forget it***

The IQ 2020® spa control system makes your Limelight® Collection spa simple to operate, with no programming required. The main control panel is accessible from inside or outside the spa, and allows you to easily adjust a wide range of features including jets, lighting, wireless entertainment, and much more. To heat your Hot Spring® spa, simply decide what water temperature you like, then “set it and forget it.” In the event of a power outage, the spa automatically resumes normal operation once power is restored.

### ***Limelight control panel***

Advanced features, like the spa lock function and a convenient ten minute clean up cycle, can be easily accessed through the Limelight Collection main control panel, while dedicated jets and lighting buttons let you quickly adjust the features you’ll use the most.



### ***Ready when you are***

With our easy-to-view exterior On/Ready indicator lights (below), you can see from a distance that your hot tub is on and the water is hot and ready – a real advantage, especially in the winter. The On/Ready lights in the Hot Spring logo on the front of the cabinet are visible even when the cover is in place. These lights also serve as a convenient diagnostic tool to let you know if your hot tub needs attention.



### ***No-Fault® heater – no worries***

Hot Spring pioneered the concept of an unconditional heater warranty in hot tubs and continues to lead the industry in advanced technology. We use a unique titanium housing and heater element to deliver unmatched corrosion resistance. So unlike other spa warranties, your No-Fault heater warranty is valid for five years – regardless of water chemistry.



**No-Fault® Heater**

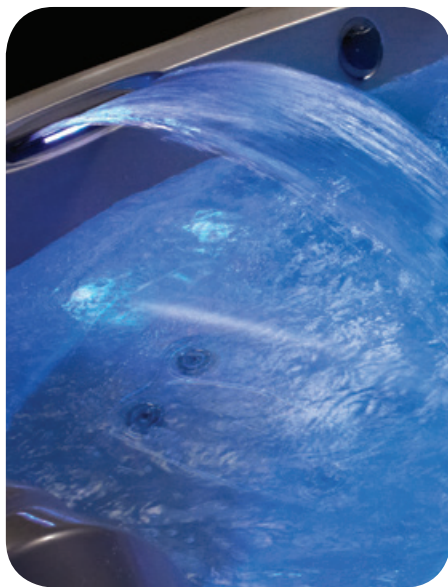
*Hot Spring pioneered the concept of an unconditional heater warranty in hot tubs and continues to lead the industry in advanced technology.*

# Feel inspired

## Liquid tranquility

The sights and sounds of moving water can be exceptionally calming and peaceful.

The Vidro® water feature's illuminated arc of water adds beauty and ambiance to your spa experience.



Vidro water feature

## Exterior lighting

Create an entertaining atmosphere anytime with exterior lighting on the Limelight® Collection Glem®. Sleek sconces illuminate all four corners of the spa with multi-color LED lighting. The exterior lights can be set to automatically turn on for four hours each evening.




Exterior sconce lighting



Raio lighting features multiple points of light

## Raio® lighting

The signature Limelight Collection lighting system features multiple points of light, strategically placed to accent the spa's interior design. Match color to your mood by selecting the hue and brightness of your choice, or cycle slowly through all six vibrant color options.



*“We especially love the rainbow colors of LED lights. At night the lights really set the mood reflecting off the waterfall. Fun Tub!” — Limelight® Owner, Washington*



# Feel in control

*“We are amazed... The ease of use with my salt system, the phenomenal surround sound system, the LED lighting - it has it all!” — Limelight® Owner, New Jersey*

### Technology that fits your life

Exclusive Hot Spring® innovations keep you on the cutting edge. Cool stuff – like our Connexion® remote monitoring system and wireless Bluetooth entertainment options – give you more control over your spa and allow you to customize your experience.

### Sound system with Bluetooth® wireless technology

Whether you choose to stream music online, or have your own library of downloaded tunes, this entertainment system allows you to conveniently enjoy music at the spa from your mobile device using Bluetooth wireless technology.

Upgrade your entertainment experience with the addition of the in-home wireless dock. This exclusive



*iPod® dock for in-home wireless sound system*



dock lets you leave your device securely inside while enjoying your favorite music in your Hot Spring spa. Plus, you can connect virtually any audio source you choose and instantly transmit the sound to your hot tub. The dock also features a convenient line out feature that lets you play music from your mobile device through your home audio system.

### A new level of customer care

Enjoy the ultimate peace of mind knowing that your spa is being cared for, even when you're away. With patented technology, the Connexion remote monitoring system continually monitors your spa and alerts you and your Hot Spring dealer instantly if your spa needs attention. This innovative solution is ideal if you are away from home often, or would like to enjoy a Hot Spring spa at a second home.

The Connexion system also offers convenient remote access to spa functions, such as temperature control and spa lock, through the free Connexion app. So you can adjust spa settings while you are away, and ensure your hot tub is ready when you want it to be. Ask a Hot Spring representative for more information about the Connexion system and subscription service.



Visit [www.hot.spring.com/connexion](http://www.hot.spring.com/connexion) to learn more.



*Connexion app as shown on an iPad®*

# Feel complete

A woman with short blonde hair, wearing a purple halter-neck top and a long, patterned skirt with purple, pink, and white designs, stands barefoot on a concrete patio. She is leaning against the edge of a dark brown hot tub, looking out towards a white lattice fence and some greenery. The scene is set outdoors during the day.

*“Highly recommend the CoverCradle with two shocks, makes lifting so easy.”*

*— Limelight® Owner, Montana*

## ***Use it more***

Hot Spring® Accessories® are the accessories you need to get the most out of your ownership experience. Because they are designed specifically for your Hot Spring spa, Accessories are the perfect complement and allow you to enjoy your spa more often. Use of aftermarket accessories not designed for your spa can actually damage your spa, while exclusive Hot Spring Accessories enhance your experience and help extend the life of your spa components.

**Convenient cover lifters**

Our proprietary cover removal systems, specifically designed to work with your Hot Spring cover, make accessing your spa quick and easy. These patented designs eliminate the need to drag the spa cover on and off with each use and help to extend the life of the cover.

**CoverCradle® cover lifters**

These top-of-the-line cover removal systems feature a low-profile design and ultra-smooth gliding mechanism. The CoverCradle uses dual pneumatic gas springs to make cover removal a breeze, while the CoverCradle II uses a single pneumatic gas spring. *Both require 24" clearance.*



CoverCradle® cover lifter

**UpRite® cover lifter**

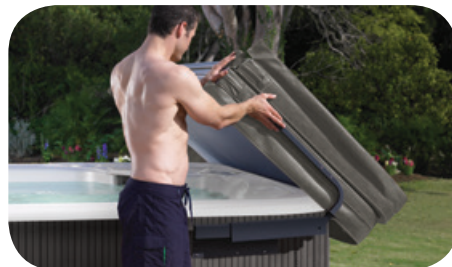
Ideal for limited clearance applications including decks and gazebos, the UpRite cover lifter provides an added element of privacy when the hot tub is in use. *Requires only 7" clearance.*



UpRite® cover lifter

**Lift'n Glide® cover lifter**

Using the Lift'n Glide cover lifter is as simple as it sounds – lift the cover, glide it back and then open for quick, convenient access to your Hot Spring spa. *Requires 14" clearance.*



Lift'n Glide® cover lifter

**Easy access steps**

Exclusive steps beautifully complement your Limelight® Collection spa and allow for safe entry and exit.



Everwood step in Teak finish

**Everwood® step**

Made from the same rigid polymers as your Limelight Collection spa cabinet, a matching Everwood step requires very little maintenance.



Everwood step in Coastal Gray finish

**Polymer step**

The durable, lightweight polymer step provides a stable entry point into your hot tub and is recyclable at the end of its life.



Polymer step in Espresso finish

A woman with brown hair tied back is relaxing in a white hot tub with a wood-grain base. The hot tub is filled with bubbling water and has a waterfall feature on the right side. The setting is a lush backyard with green grass, trees, and a brick planter box. A wooden lounge chair with a blue and white patterned cushion is visible in the background.

# Feel satisfied

*“Filled with water, followed directions, turned on power, no problems. For once something really met and exceeded our expectations. Great product.”*

*— Limelight® Owner, Pennsylvania*



### *A name you can trust*

With over a million spas sold, Hot Spring® spas can be found in more backyards around the world than any other brand. We are the brand of choice in all 50 states, Canada and almost 70 other countries. We are proud to share what our family of owners have to say about their experiences in the **Ratings & Reviews** section of our website and in their actual quotes throughout this brochure. With so many satisfied customers, you can have peace of mind knowing that you've selected a brand that will be here to support you throughout your ownership experience.



*Don't take our word for it! Read reviews from real people just like you.*

### *Integrity and strength*

At Hot Spring we foster a culture of integrity that reflects our commitment to excellence and to serving our customers. As demonstrated by how we conduct business, value our customers and stand behind our products, our consistent fulfillment of this commitment has made us the industry leader and a strong, resilient company.

### *Committed to quality*

We are passionate about making the world's best hot tubs and are consistently recognized for outstanding quality and value.

We have earned SpaSearch Certification for providing a superior ownership experience every year since the award's inception in 2005.



### *Over one million hot tubs*

Hot Spring is the only brand that has built and sold more than one million hot tubs. Our team is strong and experienced, with an average employee tenure exceeding thirteen years. This unmatched experience means unsurpassed quality and long-term reliability for you and your family.



Watkins Manufacturing Corporation is part of MASCO Corporation, a Fortune 500 company whose family of quality home products include:



# Feel secure

*“We are not afraid to invest in ‘invisible’ features that improve the quality, performance or safety of our products for the long-term, even if those features might cost more or be hard to see in the showroom.”*

*— Steve Hammock, President  
Watkins Manufacturing Corporation*



**Ongoing innovation**

Hot Spring leads the industry in state-of-the-art design and energy-efficient performance. Many of the innovations that were first introduced by Hot Spring are now used industry-wide. With more than 118 US patents and many exclusive features found only on Hot Spring spas, you can trust that we are constantly innovating to bring you The Absolute Best Hot Tub Ownership Experience®.

Here are just a few of the features that set Hot Spring spas apart:

- Hot Spring was the first to introduce: Full-foam insulation; circulation pumps; two-pump spas; synthetic-wood cabinets; a No-Fault® heater and a 5-year limited spa warranty.

- The exclusive Moto-Massage® jet was the first moving jet in the industry, and now nearly every spa features jets that spin or rotate.
- The exclusive ACE® salt water system has dramatically simplified the way hot tub owners care for spa water.
- Innovative FiberCor® insulation makes Limelight® Collection models more energy efficient than other spas typically insulated with 1/2 lb. density foam.



**The Earth Smart® spa**

We believe in manufacturing environmentally-friendly spas with features that help minimize both energy use and water consumption. And, as environmental stewards, we *Think Green* in all aspects of our business:

- Through an Ecovaluation™ event, we've significantly decreased our carbon dioxide emissions – the equivalent of planting 374 acres of trees.
- Over 2.5 million pounds of materials are recycled annually.

- Enhancements to system controls at our manufacturing facility enable Hot Spring to save one million gallons of water each year.
- As a SmartWay Transport Partner, Watkins is committed to clean, more efficient transportation.



# Limelight® Collection

## Contemporary style with exceptional performance

The Limelight Collection delivers quality and performance with breathtaking, contemporary style. Designed with sophisticated sculpting throughout the shell, stunning points of multi-color lighting, and powerful jets for invigorating massage, you can sit back and relax knowing you've chosen the best – a Hot Spring® spa.



Gleam®



Pulse®



Flair®



Glow®



Bolt®

Pearl

Platinum

Sterling Marble

Tuscan Sun

Desert

## Shell

With clean lines and flowing curves, the acrylic shell is beautiful in appearance, and built using a two-stage process for strength and durability. Eye-catching details include the stylized bartop, custom jet recesses, and vibrant stainless steel jet trim.

## Cabinet

The exclusive Everwood® cabinet delivers low maintenance and high durability, and comes with a five-year limited warranty. The embossed wood-grain look provides the natural warmth and beauty of wood.



## Cover

Every Limelight Collection cover is UL classified in accordance with ASTM safety standards. Your cover includes child resistant safety locks that can be locked with a key and reinforced, adjustable straps that help keep your cover securely in place.



Virtually every day we start or end with our Gleam hot tub.

Whether it's morning coffee & tea or an evening warm up, it's always the same... "awesome"

– Gleam® Owner, Ohio



Gleam shown with Sterling Marble shell



Gleam spa shown with Sterling Marble shell / Espresso cabinet

# GLEAM®

<b>Seating Capacity</b>	8 adults
<b>Dimensions</b>	7'7" x 9'2" x 38" / 2.31m x 2.79m x .97m
<b>Water Capacity</b>	510 gallons / 1,925 liters
<b>Weight</b>	1,270 lbs. / 575 kg dry; 6,925 lbs. / 3,140 kg filled*
<b>Spa Shell Options</b>	Pearl, Platinum, Sterling Marble or Tuscan Sun
<b>Everwood® Cabinet Options</b>	Coastal Gray, Espresso, or Teak finish
<b>Hydromassage Jets - 73 (with Stainless Steel Trim)</b>	1 Moto Massage® DX (2) 4 Combination XL jets 9 Combination jets 58 Directional Precision® jets
<b>Waterfall</b>	Vidro® backlit ribbon waterfall
<b>Jet Pump 1</b>	Wavemaster® 9200; Two-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
<b>Jet Pump 2</b>	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
<b>Jet Pump 3</b>	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
<b>Circulation Pump</b>	SilentFlo 5000® for quiet, continuous filtration
<b>Effective Filtration Area</b>	100 sq. ft., top loading
<b>Water Care Systems (Optional)</b>	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
<b>Control System</b>	IQ 2020® 230v/50amp, 60 Hz, 230v/70amp, 60Hz optional. Includes G.F.C.I. protected sub-panel
<b>Lighting System</b>	Raio® multi-color points of light (39) Exterior multi-color lighting with timer
<b>Heater</b>	No-Fault®, 4000w/230v
<b>Energy Efficiency</b>	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
<b>Vinyl Cover</b>	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Caramel, Chestnut or Evergreen finish
<b>Cover Lifter</b>	CoverCradle® included
<b>Steps (Optional)</b>	Everwood or Polymer
<b>Entertainment System (Optional)</b>	Wireless Sound System

\* Includes water and 8 adults weighing 175 lbs. each. Export models available in 230v, 50Hz, 1500w heater.

Ready to become a Hot Tubber? Scan to read reviews from Gleam owners.



# PULSE®

<b>Seating Capacity</b>	7 adults
<b>Dimensions</b>	7'5" x 7'5" x 38" / 2.26m x 2.26m x .97m
<b>Water Capacity</b>	380 gallons / 1,450 liters
<b>Weight</b>	990 lbs. / 450 kg dry; 5,385 lbs. / 2,460 kg filled*
<b>Spa Shell Options</b>	Pearl, Platinum, Sterling Marble, Tuscan Sun or Desert
<b>Everwood® Cabinet Options</b>	Coastal Gray, Espresso, or Teak finish
<b>Hydromassage Jets - 50 (with Stainless Steel Trim)</b>	4 Combination XL jets 6 Combination jets 40 Directional Precision® jets
<b>Waterfall</b>	Vidro® backlit ribbon waterfall
<b>Jet Pump 1</b>	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
<b>Jet Pump 2</b>	Wavemaster® 9200; Two-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
<b>Circulation Pump</b>	SilentFlo 5000® for quiet, continuous filtration
<b>Effective Filtration Area</b>	65 sq. ft., top loading
<b>Water Care Systems (Optional)</b>	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
<b>Control System</b>	IQ 2020® 230v/50amp, 60Hz Includes G.F.C.I. protected sub-panel
<b>Lighting System</b>	Raio® multi-color points of light (32)
<b>Heater</b>	No-Fault®, 4000w/230v
<b>Energy Efficiency</b>	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
<b>Vinyl Cover</b>	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Caramel, Chestnut or Evergreen finish
<b>Cover Lifter (Optional)</b>	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
<b>Steps (Optional)</b>	Everwood or Polymer
<b>Entertainment System (Optional)</b>	Wireless Sound System

\* Includes water and 7 adults weighing 175 lbs. each  
Export models available in 230v, 50Hz, 1500w heater



Ready to become a Hot Tubber?  
Scan to read reviews from Pulse owners.



Pulse shown with Pearl shell

*"This is our third hot tub and we sure like this one and so do our two foster sons—it is so easy to maintain and care for plus so easy to clean."*

*– Pulse® Owner, Wisconsin*



Pulse spa shown with Pearl shell / Coastal Gray cabinet

“Great to go in after dark to sit in the hot water and watch the stars. Many times my knees hurt and it feels so good to have that hot water around them. My wife has trouble with her lower back and goes in the hot tub to loosen the muscles up. The grandkids love to get in and play.”

–Flair® Owner, Texas



Flair shown with Pearl shell



Flair spa shown with Pearl shell / Espresso cabinet

# FLAIR®

<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	7' x 7' x 36" / 2.13m x 2.13m x .91m
<b>Water Capacity</b>	310 gallons / 1,175 liters
<b>Weight</b>	930 lbs. / 420 kg dry; 4,565 lbs. / 2,075 kg filled*
<b>Spa Shell Options</b>	Pearl, Platinum, Sterling Marble, Tuscan Sun or Desert
<b>Everwood® Cabinet Options</b>	Coastal Gray, Espresso, or Teak finish
<b>Hydromassage Jets - 41 (with Stainless Steel Trim)</b>	5 Combination XL jets 8 Combination jets 28 Directional Precision® jets
<b>Waterfall</b>	Vidro® backlit ribbon waterfall
<b>Jet Pump 1</b>	Wavemaster® 8000; One-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
<b>Jet Pump 2</b>	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
<b>Circulation Pump</b>	SilentFlo 5000® for quiet, continuous filtration
<b>Effective Filtration Area</b>	65 sq. ft., top loading
<b>Water Care Systems (Optional)</b>	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
<b>Control System</b>	IQ 2020® 230v/50amp, 60Hz Includes G.F.C.I. protected sub-panel
<b>Lighting System</b>	Raio® multi-color points of light (30)
<b>Heater</b>	No-Fault®, 4000w/230v
<b>Energy Efficiency</b>	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
<b>Vinyl Cover</b>	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Caramel, Chestnut or Evergreen finish
<b>Cover Lifter (Optional)</b>	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
<b>Steps (Optional)</b>	Everwood or Polymer
<b>Entertainment System (Optional)</b>	Wireless Sound System

\* Includes water and 6 adults weighing 175 lbs. each  
Export models available in 230v, 50Hz, 1500w heater



Ready to become a Hot Tubber?  
Scan to read reviews from Flair owners.

# GLOW®

<b>Seating Capacity</b>	4 adults
<b>Dimensions</b>	6' 4" x 7' x 33" / 1.93m x 2.13m x .84m
<b>Water Capacity</b>	270 gallons / 1,025 liters
<b>Weight</b>	700 lbs. / 320 kg dry; 3,650 lbs. / 1,665 kg filled*
<b>Spa Shell Options</b>	Pearl, Platinum, Sterling Marble, Tuscan Sun or Desert
<b>Everwood® Cabinet Options</b>	Coastal Gray, Espresso, or Teak finish
<b>Hydromassage Jets - 30 (with Stainless Steel Trim)</b>	2 Combination XL jets 6 Combination jets 22 Directional Precision® jets
<b>Waterfall</b>	Vidro® backlit ribbon waterfall
<b>Jet Pump 1</b>	Wavemaster® 8000; One-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
<b>Jet Pump 2</b>	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
<b>Circulation Pump</b>	SilentFlo 5000® for quiet, continuous filtration
<b>Effective Filtration Area</b>	65 sq. ft., top loading
<b>Water Care Systems (Optional)</b>	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
<b>Control System</b>	IQ 2020® 230v/50amp, 60Hz Includes G.F.C.I. protected sub-panel
<b>Lighting System</b>	Raio® multi-color points of light (16)
<b>Heater</b>	No-Fault®, 4000w/230v
<b>Energy Efficiency</b>	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
<b>Vinyl Cover</b>	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Caramel, Chestnut or Evergreen finish
<b>Cover Lifter (Optional)</b>	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
<b>Steps (Optional)</b>	Everwood or Polymer
<b>Entertainment System (Optional)</b>	Wireless Sound System

\* Includes water and 4 adults weighing 175 lbs. each  
Export models available in 230v, 50Hz, 1500w heater



Ready to become a Hot Tubber?  
Scan to read reviews from Glow owners.



Glow shown with Sterling Marble shell

*"My Glow makes me feel like I am being hugged by the warmth of the water."*

*– Glow® Owner, Maine*

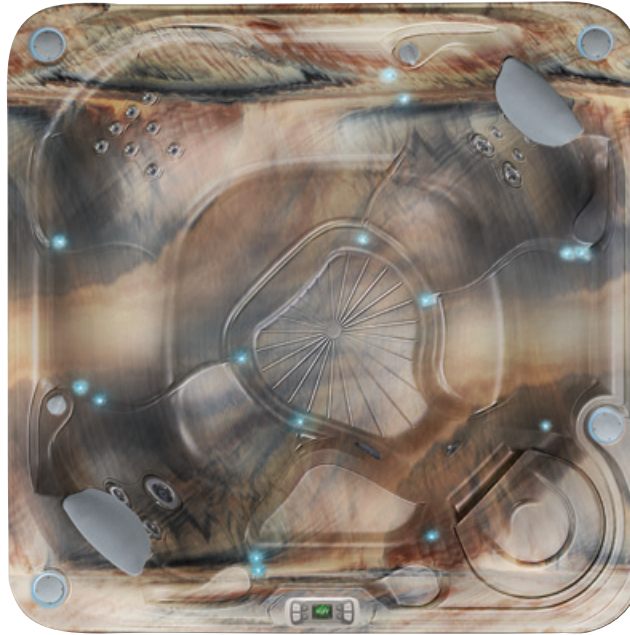


Glow spa shown with Sterling Marble shell / Teak cabinet



*"I have owned other spas, this one is simply fantastic... easily maintained, very comfortable and efficient. Perfect & ideal for my needs."*

*- Bolt Owner, Nevada*



*Bolt shown with Tuscan Sun shell*



*Bolt spa shown with Tuscan Sun shell / Espresso cabinet*

# BOLT®

<b>Seating Capacity</b>	4 adults
<b>Dimensions</b>	6' 8" x 6' 8" x 33" / 2.03m x 2.03m x .84m
<b>Water Capacity</b>	290 gallons / 1,100 liters
<b>Weight</b>	700 lbs. / 320 kg dry; 3,820 lbs. / 1,740 kg filled*
<b>Spa Shell Options</b>	Pearl, Platinum, Sterling Marble, Tuscan Sun or Desert
<b>Everwood® Cabinet Options</b>	Coastal Gray, Espresso, or Teak finish
<b>Hydromassage Jets - 17 (with Stainless Steel Trim)</b>	1 Combination XL jet 4 Combination jets 12 Directional Precision® jets
<b>Jet Pump</b>	Wavemaster® 7000; One-speed, 1.65 HP Continuous Duty, 3.5 HP Breakdown Torque
<b>Circulation Pump</b>	SilentFlo 5000® for quiet, continuous filtration
<b>Effective Filtration Area</b>	65 sq. ft., top loading
<b>Water Care Systems (Optional)</b>	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
<b>Control System</b>	IQ 2020® 115v/20amp, (includes G.F.C.I. protected power cord) or 230v/50amp, 60Hz**
<b>Lighting System</b>	Raio® multi-color points of light (16)
<b>Heater</b>	No-Fault®, 1500w/115v or 6000w/230v
<b>Energy Efficiency</b>	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
<b>Vinyl Cover</b>	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Caramel, Chestnut or Evergreen finish
<b>Cover Lifter (Optional)</b>	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
<b>Steps (Optional)</b>	Everwood or Polymer
<b>Entertainment System (Optional)</b>	Wireless Sound System

\* Includes water and 4 adults weighing 175 lbs. each  
\*\*G.F.C.I protected sub-panel required at 230v mode  
Export models available in 230v, 50Hz, 1500w heater



*Ready to become a Hot Tubber?  
Scan to read reviews from Bolt owners.*

*Hot Spring® Spas established the industry standard of a 5-year component warranty in 1989. Our warranty remains comprehensive and straightforward. We are proud to disclose in detail before you purchase. It's our pledge of quality to you.*

## Limelight® Collection Limited Warranty Coverage

Watkins Manufacturing Corporation ("Watkins") warrants to the original consumer purchaser ("you") the following about your new Limelight® Collection Hot Spring® spa, when purchased from an authorized dealer/service provider ("dealer").

### 7 Year No Leak Shell Warranty

Watkins warrants against water loss due to defects in the spa shell for seven years.

### 5 Year Shell Surface Warranty

Watkins warrants the surface material of the **Limelight** Collection **Hot Spring** Spa to be free from defects in materials and workmanship for five years.

### 5 Year No Leak Plumbing Warranty

Watkins warrants the **Limelight Hot Spring** Spa against leaks caused by defects in manufacturing and workmanship for five years. This warranty specifically covers leaks from the wall fittings, jet fittings, lighting system fittings, internal plumbing, internal glue joints, drains, and all bonded parts.

### 5 Year Component Warranty

Watkins warrants the electrical components, pumps, Moto-Massage® jets, air valves, levers, bezels and other **Hot Spring** spa components against defects in materials and workmanship for five years. Some parts, most of which can be changed out without the use of tools, such as filter cartridges, filter lid, hot tub pillows and cover locks, are not included in this warranty, but are warranted to be free from defects in materials and workmanship at the time of delivery. Spa covers and other hot tub accessories are specifically excluded from this warranty, although they may be covered by other warranties. Please check with your Hot Spring dealer for details.

### 5 Year No-Fault® Heater Warranty

Watkins unconditionally warrants the **No-Fault** heater to be free from defects in materials and workmanship for five years. This warranty defines unconditional, with the exclusion of commercial or industrial use, and improper installation, as warranty coverage provided that the component has failed to operate properly within the spa's system.

### 5 Year Everwood® Cabinet Warranty

Watkins warrants the **Everwood** cabinet material to be free from defects in materials and workmanship for five years. This warranty specifically covers the cabinet's structural integrity and basepan (exclusive of surface stain), including the material and assembly.

The **Everwood** cosmetic finish is warranted to be free from defects in materials and workmanship at the time of initial delivery. Fading and weathering of the surface will occur naturally over time, and are not defects. To restore the appearance of **Everwood** cabinet, refer to the spa Owner's Manual for proper care and maintenance instructions.

### 3 Year Light Assembly Warranty

Watkins warrants the LED light assemblies, which consists of all lights within the spa and lighting of any water feature, to be free from defects in materials and workmanship for three years.

The following applies to all of the warranties listed:

#### Extent of Warranty

This warranty extends only to the original consumer purchaser of the **Limelight Collection** spa when purchased and originally installed within the country of purchase.

This warranty begins on your delivery date of the spa, but in no event later than one year from the date of purchase. This warranty terminates upon any transfer of ownership, or if the spa is installed or relocated outside the country of purchase by the original consumer purchaser prior to the expiration of the warranty period.

#### Warranty Performance

To make a claim under this warranty, contact your dealer. In the event you are unable to obtain service from the dealer, please contact Watkins Manufacturing Corporation at 1280 Park Center Drive, Vista, California, 92081, Attn: Customer Service Department or (800) 999-4688 or (760) 598-6464 for customers outside of the US or via e-mail, [custsvc@watkinsmfg.com](mailto:custsvc@watkinsmfg.com). You must give Watkins and/or your dealer written notice of any warranty claim, along with a copy of your original purchase receipt indicating the date of the purchase, within ten (10) days of the time you discover the claim. Watkins reserves the right to inspect the malfunction or defect on location.

Watkins or its Authorized Service Agent will repair any defects covered by this warranty. Except as described herein, you will not be charged for parts, labor or the freight costs for parts necessary to repair the spa for defects covered by this warranty. In some cases, the servicing dealer may charge you a reasonable repairperson travel/service charge that is not covered by this warranty. Please contact the dealer for information regarding any such charges.

#### Limitations

Except as described above, this warranty does not cover defects or damage due to normal wear and tear, improper installation, alteration without Watkins' prior written consent, accident, acts of God, misuse, abuse, commercial or industrial use, use of an accessory not approved by Watkins, failure to follow Watkins' Pre-Delivery Instructions or Owner's Manual, or repairs made or attempted by anyone other than an authorized representative of Watkins. Alteration includes, but is not limited to, any component or plumbing change, or electrical conversion. Visit [www.hotspring.com](http://www.hotspring.com) or contact your dealer for a list of manufacturer approved accessories.

#### Disclaimers

**TO THE EXTENT PERMITTED BY LAW, WATKINS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE SPA OR OTHER INCIDENTAL OR CONSEQUENTIAL COSTS, EXPENSES, OR DAMAGES, INCLUDING BUT NOT LIMITED TO THE REMOVAL OF ANY DECK OR CUSTOM FIXTURE OR ANY COST TO REMOVE OR REINSTALL THE SPA, IF NEEDED.** Some states and countries do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. **ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO THE DURATION OF THE APPLICABLE WARRANTY STATED ABOVE.** Some states and countries do not allow limitations on how long an implied warranty may last, so the above limitations may not apply to you.

#### Legal Remedies

This warranty gives you specific legal rights, and you may have other rights which vary from state to state or country to country.



# HotSpring®

Every day made better®



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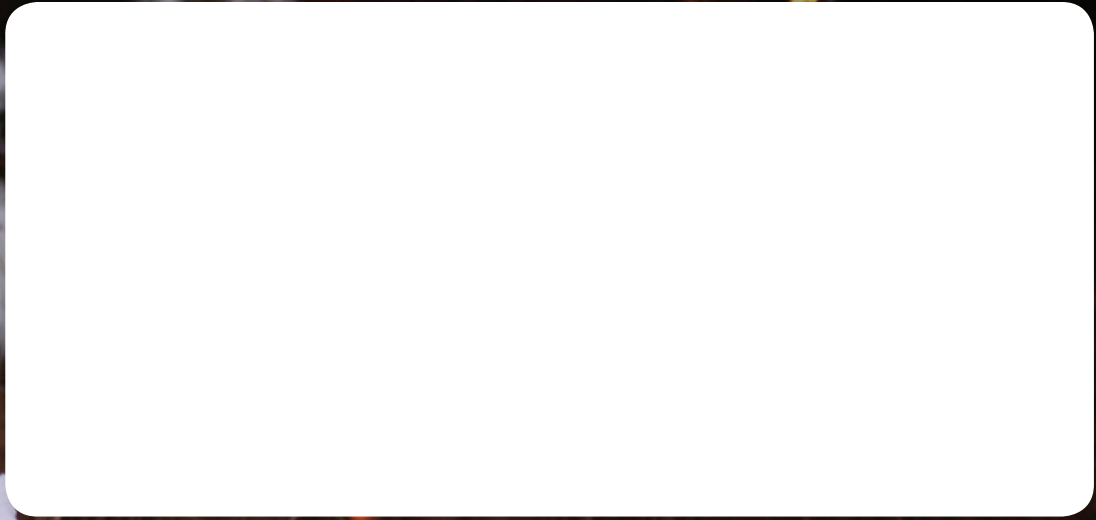
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# HotSpring<sup>®</sup>

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